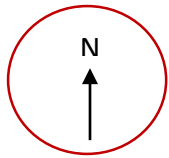




# Directions to HDS Corporate Office

15786 S Bell Road, Homer Glen, IL 60491

(708) 645-1000



Eastbound from I-355 travel time is approx.: 7 min at 4.4. mi.